







## **TU Series Square Drive Hydraulic Wrenches**

TU SERIES ACCESSORIES AND DATA



### **TX Series Low Profile Hydraulic Wrenches**

TX SERIES ACCESSORIES AND DATA



TBW Series BackUP Wrenches



**TBT Specialized Turbine Tooling** 



### **EP/AP Series Hydraulic Pumps**

EP/AP SERIES DATA



**Industrial Impact Sockets** 



# TT Series Pneumatic Wrenches

TT SERIES ACCESSORIES AND DATA



### TN Series Hydraulic Nut Splitters

TN SERIES DATA



### **TFS Series Flange Spreaders**

TFS SERIES DATA

# **TU SERIES FEATURES** Patented Mono-Body Housing This feature allows for direct reaction against the housing of the tool, as well as a significant reduction in housing flex and torsion. **Dual Independent Swivels** 360° x 360° swivels allow for individual movement of duplex hoses. Steel construction adds durability. Push Through Square Drive Change the direction of the tool from loosen to tighten by pushing the Vascomax® square drive through the tool. Laser Engraved Torque Chart The torque chart for the square drive tool is laser engraved directly on the shroud to allow for quick reference. It also reverses from Ft/lbs-PSI to Nm-Bar. Quick Connect Couplers Each tool is fitted with quick connect, no-drip, threadless safety couplers, with 4:1 safety ratio. Reaction Arm Smaller diameter, multi-position reaction arm allows for tool to be positioned better in tighter applications. The arm is fitted with a field replaceable steel reaction boot. Reaction Arm Release Button Protected within the reaction arm housing, this feature allows for safe and simple removal and replacement of the multiposition reaction arm. **Body Material** The TU Series housing is manufactured from 7075 Aircraft Quality lightweight alloy. U.S. Patent No. 6,068,068



### **TU SERIES Accessories**

### 1. Extended Reaction Boot

25mm/1 inch: TU-2 ATU-2-03-EXT1 TU-3 ATU-3-03-EXT1 TU-7 ATU-7-03-EXT1 TU-11 ATU-11-03-EXT1 TU-27 ATU-27 ATU-7-03-EXT1

**51 mm/2 inches:** *TU-2* ATU-2-03-EXT2 *TU-3* ATU-3-03-EXT2 *TU-7* ATU-7-03-EXT2 *TU-11* ATU-11-03-EXT2 **76mm/3 inches:** TU-2 ATU-2-03-EXT3 TU-3 ATU-3-03-EXT3 TU-7 ATU-7-03-EXT3 TU-11 ATU-11-03-EXT3

### 2. End Cap Protector

TU-2 ATU-2-03-EC TU-3 ATU-3-03-EC TU-7 ATU-7-03-EC TU-11 ATU-11-03-EC TU-27 ATU-7-03-EC

### 3. Extended Reaction Tube

TU-2 ATU-2-03-ERT TU-3 ATU-3-03-ERT TU-7 ATU-7-03-ERT TU-11 ATU-11-03-ERT TU-27 ATU-27-03-ERT

### 4. Non-Push Through Square Drive

TU-2 TU-2-11C TU-3 TU-3-11C TU-7 TU-7-11C TU-11 TU-11-11C

### **5. Direct Hex Drive Adaptor**

TU-2 ATU-2-11-### TU-3 ATU-3-11-### TU-7 ATU-7-11-### TU-11 ATU-11-11-### TU-27 ATU-27-11-###

### 6. Housing Reaction Pad 7. Tool Carrying Handle

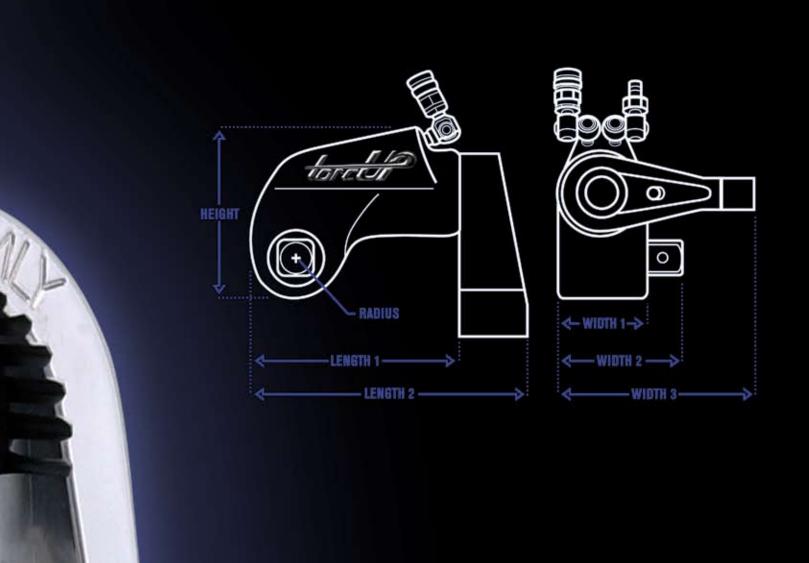
**TU-2** ARW-2 **TU-3** ARW-3 **TU-7** ARW-7

All Tools ACC-TCH-8

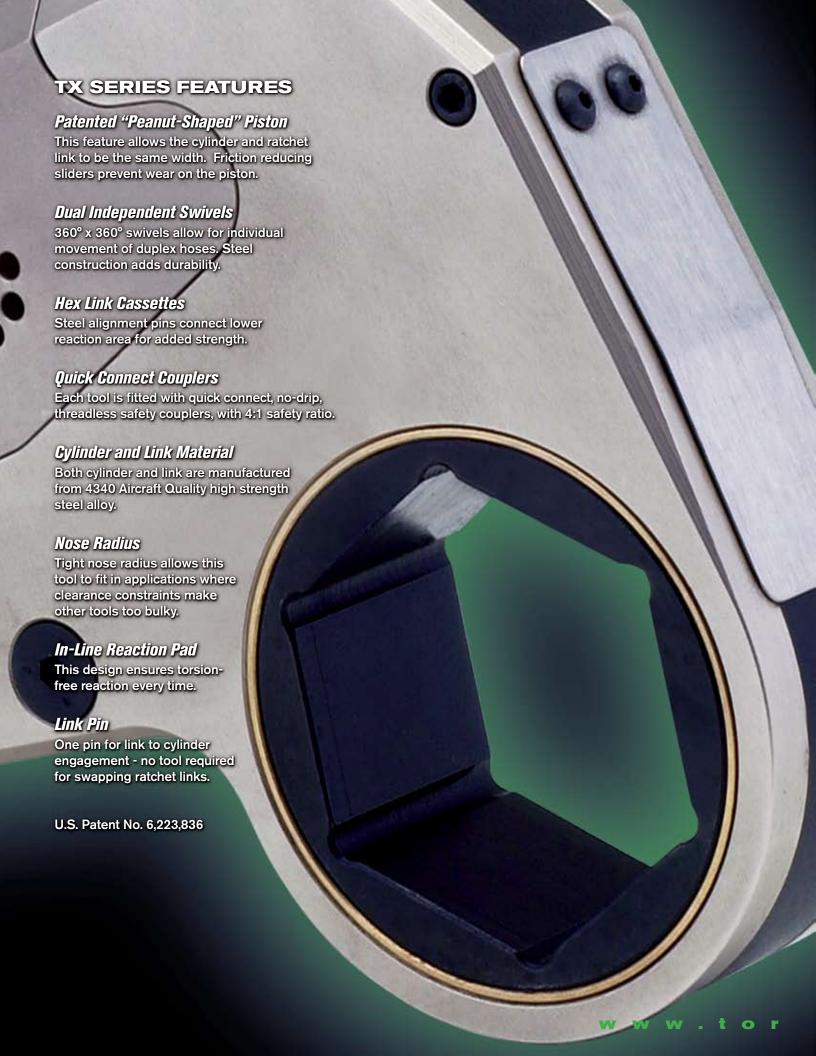


# TU SERIES Technical and Dimensional Data (Imperial/Metric)

	TU-2	TU-3	TU-7	TU-11	<b>TU-27</b>	TU-60
SQUARE DRIVE	3/4"	1"	1 1/2"	1 1/2"	2 1/2"	2 1/2"
MIN TORQUE(Ft/lbs)	127	330	740	1100	2720	5800
MAX TORQUE(Ft/lbs)	1270	3330	7400	11010	27200	58000
MIN TORQUE(Nm)	172	447	1003	1491	3687	7862
MAX TORQUE(Nm)	1722	4514	10031	14925	36872	78625
<b>OUTPUT ACCURACY</b>	+/- 3%	+/- 3%	+/- 3%	+/- 3%	+/- 3%	+/- 3%
REPEATABILITY	100%	100%	100%	100%	100%	100%
DUTY CYCLE	100%	100%	100%	100%	100%	100%
TOOL WEIGHT(lbs)	3.9	9	19	29	70	130
TOOL WEIGHT(Kg)	1	4	8	13	31	58
HEIGHT	<b>4.20</b> 106.7	<b>5.30</b> 134.6	<b>7.14</b> 181.4	<b>7.81</b> 198.4	10.19 258.8	<b>11.50</b> 292.1
LENGTH 1	<b>4.82</b> 122.4	6.20 157.5	<b>8.45</b> 214.6	<b>9.25</b> 235.0	<b>12.32</b> 321.9	<b>15.38</b> 390.7
LENGTH 2	<b>6.34</b> 161.0	<b>8.20</b> 208.3	11.19 284.2	<b>12.25</b> 311.2	16.33 414.8	20.40 518.2
RADIUS	0.98 24.9	<b>1.29</b> 32.8	1.75 44.5	1.91 48.5	2.46 62.5	<b>3.10</b> 78.7
WIDTH 1	<b>2.00</b> 50.8	2.63 66.8	<b>3.61</b> 91.7	<b>3.95</b> 100.3	<b>5.26</b> 133.6	<b>6.58</b> 167.1
WIDTH 2	2.79 70.9	<b>3.68</b> 93.5	<b>5.06</b> 128.5	<b>5.43</b> 137.9	<b>7.57</b> 192.3	8.89 225.8
WIDTH 3	<b>4.42</b> 112.3	<b>5.81</b> 147.6	<b>7.98</b> 202.7	<b>8.72</b> 221.5	11.63 295.4	<b>14.29</b> 363.0









### **TX SERIES Accessories**

#### 1. Hex Reducer

TX-1 AHR1-### ### TX-2 AHR2-###-### TX-4 AHR4-###-### TX-8 AHR8-###-###
TX-16 AHR16-###-### TX-32 AHR32-###-###

### 2. Low Point Reaction Paddle

TX-1 TX-1RP TX-2 TX-2RP TX-4 TX-4RP TX-8 TX-8RP TX-16 TX-16RP TX-32 TX-32RP

### 3. Inline Extension Arm

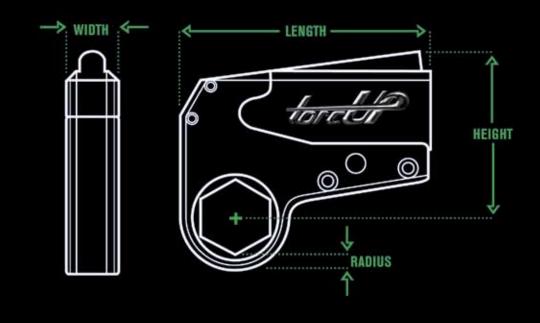
TX-1 TX-1-EXT TX-2 TX-2-EXT TX-4 TX-4-EXT TX-8 TX-8-EXT TX-16 TX-16-EXT TX-32 TX-32-EXT

### 4. Hex To Square Drive Adaptor

TX-1 AHS1-###-# TX-2 AHS2-###-# TX-4 AHS4-###-# TX-8 AHS8-###-#
TX-16 AHS16-###-# TX-32 AHS32-###-#

# TX SERIES Technical and Dimensional Data (Imperial/Metric)

	TX-1		TX-	2	TX-	4	TX-	8	TX-	16	TX-	32	TX-	-45
HEX RANGE FROM	<b>5/8</b> " 17r	nm	3/4"	19mm	1"	25mm	1 7/8"	50mm	2 5/8"	65mm	3 1/8"	80mm	3 1/8"	' 80mm
<b>HEX RANGE TO</b>	<b>1 5/8</b> " 41ı	nm	2 3/8"	60mm	3 1/8"	80mm	4 1/8"	105mm	5 1/4"	135mm	6 1/2"	165mm	6 1/2"	' 165mm
MIN TORQUE(Ft/lbs)	45		192		395		830		1560		3220		4850	
MAX TORQUE(Ft/lbs)	560		1928		3950		8630		16600		35650		47380	ı
MIN TORQUE(Nm)	61		260		535		1125		2115		4365		6575	
MAX TORQUE(Nm)	759		2614		5355		11699		22503		48327		64228	
<b>OUTPUT ACCURACY</b>	+/- 3%		+/- 3%		+/- 3%	ó	+/- 3%	<b>6</b>	+/- 3%	, D	+/- 3%	<b>6</b>	+/- 30	<b>½</b>
REPEATABILITY	100%		100%		100%		100%		100%		100%		100%	
DUTY CYCLE	100%		100%		100%		100%		100%		100%		100%	
CYLINDER WEIGHT(lbs)	1		3.50		6.00		11.70		16.00		26.00		29.00	
CYLINDER WEIGHT(Kg)	0.45		1.50		2.70		5.00		7.30		11.50		13.00	
LINK WEIGHT FROM(lbs)	1		2.40		5.40		11.90		21.00		29.00		29.00	
LINK WEIGHT TO(lbs)	1		3.50		7.60		14.50		28.00		39.50		39.50	
LINK WEIGHT FROM(Kg)	0.45		1.00		2.40		5.50		9.50		13.00		13.00	
LINK WEIGHT TO(Kg)	0.45		1.50		3.40		6.50		13.00		17.90		17.90	
LENGTH	4.37 111	.0	6.45	163.8	7.87	199.9	10.20	259.1	12.93	328.4	15.80	401.3	16.75	425.5
WEIGHT	3.25 82.	6	4.00	101.6	5.60	142.2	7.00	177.8	7.58	192.5	9.50	241.3	10.28	261.1
WIDTH 2	<b>0.78</b> 19.	8	1.25	31.8	1.63	41.4	2.05	52.1	2.50	63.5	3.24	82.3	4.88	124.0
RADIUS	0.23 5.8		0.36	9.1	0.46	11.7	0.54	13.7	0.65	16.5	0.93	23.6	0.93	23.6





# hen requests for tools come in, Brian steps up to the plate.

For the past eight years Brian has taken charge of ensuring that products on TorcUP shelves meet our high standards, and are on hand to expedite to our customers.

Each time our engineering team releases a design, Brian is the one to make it happen. From standard spare parts to application specific custom tooling, he has the skill to turn an on-screen concept image into an industry-ready tool. Brian truly revels in providing the thousands of tools that ship worldwide. As tools leave our facility Brian is there to lay the groundwork for the next immediate shipment.



### **TBW SERIES FEATURES**

## The Only Backup You Need

The TorcUP TBW Series BackUP Wrench eliminates the need for striker wrenches, shims and vice grip style backup wrenches.

### Industrial Construction

Its heavy duty industrial construction is ergonomic and safe.

## Totally Mechanical

The TBW Series backup wrench is totally mechanical and has no hydraulics.

### **Ergonomic Design**

Easy to release design.

# TorcUP Just between us, there is no better backup.



## **TBT SERIES FEATURES**

### Large Line of Tooling

Our Line of Turbine Tooling includes Standard Slugging Wrenches, Standard Stack Sockets, Castellated Slugging Wrenches, Castellated Sockets and Castellated Stack Sockets.

### High Strength

Made of the same high strength steel alloy as our Industrial Impact Sockets.

2.75/16

## **Up to Industry Standards**

TorcUP Turbine Tools are made to the specifications of industry standards.







# EP SERIES Technical and Dimensional Data (Imperial/Metric)

RESERVOIR SIZE	VALVE		MOTOR SPEC	FLOW RAT	WEIGHT(LBS)	
	CONTROL	TYPE	PERMANENT MAGNET	600 <b>P</b> si	10,000 <b>P</b> si	
<b>EP1000</b> 1 GALLON <b>EP1000-Q</b> 2 GALLON	SOLENOID	4 WAY/3 POS.	1.5 HP SINGLE PHASE	700 in3/min	50 in3/min	56
EP500 1 GALLON	SOLENOID	4 WAY/3 POS.	0.5 HP SINGLE PHASE	400 in3/min	20 in3/min	45

RESERVOIR SIZE	VALVE		MOTOR SPEC	FLOW RAT	WEIGHT(Kg)	
	CONTROL	TYPE	PERMANENT MAGNET	41,4 Bar	700 Bar	
EP1000 3.8 LITER EP1000-Q 7.5 LITER	SOLENOID	4 WAY/3 POS.	1,1 Kw SINGLE PHASE	6,6 L	0,8 L	25,4
<b>EP500</b> 3.8 LITER	SOLENOID	4 WAY/3 POS.	0,4 Kw SINGLE PHASE	6,6 L	0,3 L	20,4



### **AP SERIES FEATURES**

## Clydesdale Technology

Cool running continuous duty action.

### **Protective Roll Cage**

Each pump comes fitted into a roll cage for protection of the motor.

### **Quick Connect Couplers**

Each pump and hose is fitted with quick connect, no-drip, threadless safety couplers, with 4:1 safety ratio.

### Quadra-Torc Function

Available in single and multi-port designs for running multiple tools simultaneously.

### Heavy Duty Motor

Powerful 1.5 HP industrial duty air motor.

### Low Air Requirements

Runs on as little as 50 cfm/80 PSI.

**TorcUP** 

Under Pressure. Even better than the song.





# **AP SERIES Technical and Dimensional Data** (Imperial/Metric)

RESERVOIR SIZE	VALVE		WE MOTOR SPEC		FLOW RATE@50cmf/90psi			
	CONTROL	TYPE		600 <b>P</b> si	10,000 <b>P</b> si			
<b>AP1000</b> 2 GALLON	SOLENOID	4 WAY/3 POS.	1.5 HP ROTARY AIR	600 in3/min	50 in3/min	54		

RESERVOIR SIZE	VA	LVE	MOTOR SPEC	FLOW RATE	@3900L/min/6,2bar	WEIGHT(Kg)
	CONTROL	TYPE		41,4 Bar	700 Bar	
<b>AP1 000</b> 7.5 LITER	SOLENOID	4 WAY/3 POS.	1,1 Kw ROTARY AIR	6,6 L	0,8 L	24,5

# BOLLING

1) Bolting and maintenance on the Golden Gate Bridge 2) Torce 4) Construction in the U.S. 5) The TorcUP India Sales Team 6) Russian Done in China 9) Big TU-60 Used in Germany 10) Crane Manufacturer in China 9) Big TU-60 Used in Germany 10) Crane Manufacturer in China 9)



# )(URWORLD)

UP Exhibiting at the Hannover Fair 3) Repair Shop in Australia Refineries 7) Equipment Manufacturer in Norway 8) Demonstrations in China 11) Shipyard in Singapore 12) Flange Spreader in Power Plant



### **TSK SERIES FEATURES**

### **Unbelievable Strength**

All TorcUP Industrial Impact Sockets are made from high strength alloy steel, heat treated for the best combination of strength, and impact resistance.

### Our Sockets Do What Others Claim

With optimum wall thickness, TorcUP sockets have the strength to withstand the necessary torque and the access to reach the most restricted of nuts.

### **Accommodating Design**

The depth of the hex openings are designed to accommodate the nut for full engagement.

### Free Corner Design

TorcUP's entire line of Industrial Impact Sockets feature free corner design for flats above 5/8" (17mm).

### Safe Attachment Design

O-ring and drive pin included with every socket for safe square drive attachment.



TorcUP We've got your nuts covered.





# e closes his eyes and imagines...dreams... Then he opens his eyes and makes his visions a reality!

It is hard to conceive that this is how we begin inventing each of our products at TorcUP. For our tool designer, Kevin, there is no other way.

Since Kevin was a teenager, he has always had a strong interest in creating industrial hydraulic bolting tools. He spends countless hours glued to his computer, with the task of taking rough designs and actualizing them into real-world performing tools. Utilizing computer programs like Auto-Cad, Solid Edge and Inventor, along with his passion and experience, Kevin's creations have become some of the most robust working tools used in our industry today.







### **TT SERIES Accessories**

1. TT Series Nose Extension

AVAILABLE FOR ALL SIZE TOOLS

2. TT Series Sliding Reaction Arm

**CUSTOM ARM, MADE TO ORDER** 

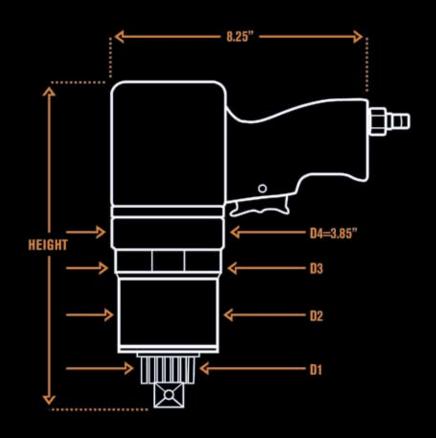
3. TT-F/R/L Filter/Regulator/Lubricator Unit

COMES STANDARD IN CARRYING CAGE, WITH 8' / 2.4m AIR HOSE



# TT SERIES Technical and Dimensional Data (Imperial/Metric)

	TT-30	TT-80	TT-120	TT-200	TT-320
SQUARE DRIVE	3/4"	1"	1"	1"	1 1/2"
MIN TORQUE(Ft/lbs)	122	269	435	671	1099
MAX TORQUE(Ft/lbs)	357	796	1276	1969	3231
MIN TORQUE(Nm)	165	365	590	910	1490
MAX TORQUE(Nm)	485	1080	1730	2670	4380
TOOL WEIGHT(lbs)	15.43	19.84	19.84	19.84	26.46
TOOL WEIGHT(Kg)	7	9	9	9	12
DIAMETER D1	1.61 40.9	<b>2.13</b> 54.1	<b>2.13</b> 54.1	<b>2.13</b> 54.1	<b>2.84</b> 72.1
DIAMETER D2	3.35 85.1	<b>3.35</b> 85.1	<b>3.35</b> 85.1	<b>3.35</b> 85.1	3.86 98.0
DIAMETER D3	3.47 88.1	3.47 88.1	3.47 88.1	<b>3.47</b> 88.1	3.86 98.0
HEIGHT	<b>11.02</b> 279.9	<b>11.81</b> 299.9	<b>11.81</b> 299.9	<b>11.81</b> 299.9	11.81 299.9
PERFORMANCE(rpm)	48	15	10	8	4





### **TN SERIES FEATURES**

### Easy to Use

The TN Series sets up in no time and cuts within minutes.

### The TN Does What Others Cannot

When you just can't turn the nut, the TN Series Nut Splitter is the way to go.

## A Very Safe Tool

With the TN Series, there is no worry in regards to sparks, flames, or flying fragments. There are NONE.

## A Time Saving Tool

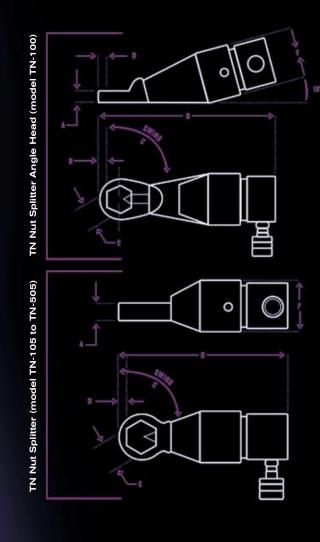
Cuts nuts in seconds compared to the hours you'd spend with a torch.

### Flexible Design

The TN Series Nut Splitters have been designed to fit all API and ANSI flanges.

### A Versatile Tool

Cuts the hardest of nuts with absolutely no damage to the stud.



# TN SERIES Technical and Dimensional Data (Imperial/Metric)

	A/F RAN	GE	A		В		С		D		E		F		WEI	GHT
TN-100	1/2"-1"	12.7-25.4	11/16"	17.5	10 1/4"	260.4	30°	30°	1/4"	6.4	1 1/16	27.0	2 7/8"	73.0	8.20	3.72
TN-105	5/8"-1 7/16"	15.9-36.5	1 1/2"	38.1	10 7/16"	265.1	60°	60°	3/8"	9.5	1 1/2"	38.1	4 1/8"	104.8	21.60	9.80
TN-200	1 7/16"-2"	36.5-50.8	1 1/2"	38.1	11 5/16"	287.3	45°	45°	1/2"	12.7	2 1/8"	54.0	4 1/4"	108.0	22.90	10.39
TN-205	1 13/16"-2 3/8"	46.0-60.3	2 1/4"	57.2	15 5/32"	385.0	30°	30°	9/16"	14.2	2 1/2"	63.5	6 7/16"	163.5	71.50	32.43
TN-210	2 1/4"-2 3/4"	57.2-69.9	2 1/4"	57.2	15 11/16"	398.5	30°	30°	11/16"	17.5	2 7/8"	73.0	6 7/16"	163.5	72.30	32.79
TN-310	2 3/4"-3 1/2"	69.9-88.9	3 1/16"	77.8	18 1/8"	460.4	30°	30°	3/4"	19.1	3 7/8"	98.4	8 7/16"	214.3	158.66	71.97
TN-315	3 1/8"-3 7/8"	79.4-98.4	3 1/8"	79.4	19 7/32"	488.2	30°	30°	7/8"	22.2	4 1/4"	108.0	8 7/16"	214.3	163.94	74.36
TN-405	3 3/4"-4 1/4"	95.3-108.0	3 3/4"	95.3	22 13/16"	579.4	60°	60°	1 1/8"	28.6	4 5/8"	117.5	9 7/8"	250.8	251.20	113.94
TN-500	4 1/2"-5"	114.3-127.0	4 1/8"	104.8	23 7/32"	589.8	60°	60°	1 1/8"	28.6	5 3/8"	136.5	9 7/8"	250.8	256.56	116.37
TN-505	4 7/8"-5 3/8"	123.8-136.5	4 1/8"	104.8	23 17/32"	597.6	60°	60°	1 1/8"	28.6	5 7/8"	149.2	9 7/8"	250.8	262.90	119.25

# **TFS SERIES FEATURES**

### Use the Force

The TFS Series Flange Spreader can give you over 10,000 lbs of spreading force.

### A Tool That Stays Put

This tool features parallel opening jaws without drift. It stays where you set it.

### Very Large Spread

With a full operation spread of 3", this tool is a must when dealing with flanges.

### Multiple Versions

TFS-10M

The TFS Series is always available in both Hydraulic and Manual versions.

TorcUP
Hell of a set of jaws.



# TFS SERIES Technical and Dimensional Data (Imperial/Metric)

SPECIFICATIONS	IMPERIAL	METRIC
WEIGHT TFS-10H	15.5 LBS	7.0 KG
WEIGHT TFS-10M	17.0 LBS	7.7 KG
LENGTH TFS-10H	13.25"	33.6 MM
LENGTH TFS-10M	14"	35.5 MM
WIDTH OF FEET	4.5"	114 MM
WIDTH OF BODY	4"	101 MM
TIPS CLOSED	0.9"	2.3 MM
TIPS OPEN	3"	76.2 MM
TIP PENETRATION	1.5"	38.1 MM
RATED FORCE	10,000 LBS	4,535 KG

# Take everything that you have ever known to be true about hydraulic bolting tools and Torc it UP. MoreACCURATE.MoreREPEATABLE.MoreCONSISTENT.

### **The TorcUP Comprehensive Factory Warranty**

e have created the world's ultimate hydraulic bolting tools. Our products are designed to perform with less parts, in order to gain less friction, and to decrease the overall loss of power.

We provide ongoing support with operational training and care of all tools, free repair of warranty tools, and no-cost temporary replacements. At TorcUP, we strive to become your total product solution.

- The customer will be completely satisfied with the performance, operation, support and overall value of their TorcUP System.
- The customer's staff will be thoroughly trained to the customer's satisfaction on the proper operation and care of their TorcUP System.
- If the TorcUP System should fail to operate properly under normal usage within 13 months of purchase, the system will be repaired at no charge.
- If the TorcUP System cannot be repaired under warranty at the customer's site, TorcUP will furnish the customer with loaner components as needed at no charge during the warranty period.

- The warranty does not cover improper use or operation of tooling.
- If during the warranty period, the tooling must be returned to the TorcUP Repair Facility for warranty maintenance, the customer will be provided with a loaner unit at no charge for the duration of the repair.

The Warranty covers factory defects for the following lengths of time dependent upon the tooling purchased:

#### **TU Series Wrenches**

-13 Months from Date of Purchase

### TX Series Wrenches

-13 Months from Date of Purchase

### TT Series Wrenches

-13 Months from Date of Purchase

### **EP and AP Series Pumps**

-13 Months from Date of Purchase

### TN Series Nut Splitters

-13 Months from Date of Purchase

### **TBW Series BackUP Wrenches**

-13 Months from Date of Purchase

### **TFS Series Flange Spreaders**

-13 Months from Date of Purchase

### **Accessories**

-13 Months from Date of Purchase

TSK Sockets

-Lifetime

