



HEAVY-DUTY INDUSTRIAL DRILL CHUCKS AND KEYS

HEAVY-DUTY ACCESSORIES



1/2" KEYED CHUCK
48-66-1360



1/2" KEYED CHUCK
48-66-5185



3/8" KEYLESS CHUCK
48-66-0390



3/8" KEYLESS CHUCK
48-66-0400



3/8" 2-SLEEVE KEYLESS CHUCK
48-66-1530



1/2" SINGLE SLEEVE KEYLESS CHUCK
48-66-1510



1/2" KEYLESS CHUCK
48-66-0600

KEYED CHUCKS FOR REVERSING DRILLS AND HAMMER DRILLS (Chuck Key Included)



CHUCK CATALOG NUMBER	CAPACITY	THREAD SIZE	CHUCK KEY CATALOG NUMBER	KEY HOLDER CATALOG NUMBER
48-66-0070	1/4"	3/8"-24	48-66-3200	48-66-4080
48-66-0104	1/4"	1/2"-20	48-66-3200	48-66-4080
48-66-0230 ●	1/4"	#1 Taper	48-66-3200	48-66-4080
48-66-0240 ●	3/8"	#2 Taper	48-66-3080	48-66-4040
48-66-0795	3/8"	3/8"-24	48-66-3240	48-66-4040
48-66-0805	3/8"	3/8"-24	48-66-3080	48-66-4040
48-66-0817	3/8"	3/8"-24	48-66-3350	—
48-66-0818	3/8"	3/8"-24	48-66-3470	—
48-66-1360	1/2"	1/2"-20	48-66-3280	48-66-4040
48-66-5185	1/2"	1/2"-20	48-66-2110	48-66-4040
48-66-1381	1/2"	5/8"-16	48-66-3280	48-66-4040
48-66-2100	1/2"	3/8"-24	48-66-3480	48-66-4040

48-66-2000	3/4"	#3 Taper	48-66-3160	48-66-4020
48-66-2080	3/4"	#3 Taper	48-66-3160	48-66-4020
48-66-2085	3/4"	#3 Taper	48-66-3160	48-66-4020

● Chuck removal wedges required (Set of 2)
For 1/4" drill – #1 Jacobs taper No. 49-91-0010
For 3/8" drill – #2 Jacobs taper No. 49-91-0020



QUICK CHANGE CHUCKS

Converts your 3 jaw chuck into a quick change chuck. Allows rapid, keyless insertion and removal of 1/4" or 7/16" hex drive accessories.

CATALOG NUMBER	SHANK	APPLICATION
48-03-0005	3/8"	1/4" Quick drive shank
48-03-0006	1/2"	7/16" Quick drive shank

KEYLESS CHUCKS

CHUCK CATALOG NUMBER	CAPACITY	THREAD SIZE
48-66-0390	3/8"	3/8"-24
48-66-0400	3/8"	3/8"-24
48-66-1530	3/8" → 2-Sleeve	3/8"-24
48-66-1520	3/8" → Single Sleeve	1/2"-20
48-66-0600	1/2"	1/2"-20
48-66-1375	1/2" → 2-Sleeve	1/2"-20
48-66-1510	1/2" → Single Sleeve	1/2"-20

BULK CHUCK KEYS AND KEY HOLDERS – NON CARDED

CATALOG NUMBER	DESCRIPTION
48-66-3081	25 Pack for 3/8" chuck with 1/4" pilot
48-66-3241	25 Pack for 3/8" chuck with 15/64" pilot
48-66-3281	25 Pack for 3/8" and 1/2" chuck with 1/4" pilot
48-66-4041	25 Pack of 48-66-4040 chuck key holders.**
48-66-4081	25 Pack of 48-66-4080 chuck key holders.**

** See chuck chart at top of page for which keys fit which chuck key holders.



CHUCK KEYS AND RUBBER FLEX KEY HOLDERS