

HEAVY-DUTY BAND SAW BLADES AND ACCESSORIES

BI-METAL BLADE FEATURES FOR USE WITH MILWAUKEE BAND SAWS USING 44-7/8" X 1/2" x .020 BLADES

10	10/14	14	14/18	18	24
TEETH/INCH	TEETH/INCH	TEETH/INCH	TEETH/INCH	TEETH/INCH	TEETH/INCH
FOR CUTTING	FOR CUTTING	FOR CUTTING	FOR CUTTING	FOR CUTTING	FOR CUTTING
STOCK	STOCK	STOCK	STOCK	STOCK	STOCK
5/16" to 1/2" *	3/16" to 1/2" *	3/16" to 5/16" *	5/32" to 5/16" *	5/32" to 3/16" *	up to 5/32" *

^{*} refer to **RECOMMENDED USE** for type of blades.

BI-METAL BLADE FEATURES

■ Matrix II High Speed Steel Teeth With 8% Cobalt. For The Fastest Cutting, Longest Blade Life Available.

BI-METAL MILWAUKEE SUPER-TOUGH® Bi-Metal Blades outlast conventional blades up to 3 times, requiring fewer blade changes. Extremely hard and uniform tooth point is electron beam welded to a tough durable backing with high flex life for faster cutting,longer blade life.

BI-METAL MULTI-PITCH BLADES designed with varying set angles and gullet depths to break up the harmonic vibrations generated in cutting, resulting in smoother, quieter cutting and longer blade life.

CATALOG NUMBER	QTY. PER PKG.	DIAMETER OR WALL THICKNESS	TEETH PER INCH	RECOMMENDED USE
48-39-0500	1	5/16" & Up	10	
48-39-0501	3	5/16" & Up	10	
48-39-0502	100	5/16" & Up	10	High speed cutting of
48-39-0510	1	3/16"-5/16"	14	aluminum, angle iron,
48-39-0511	3	3/16"-5/16"	14	bronze, brass,
48-39-0512	100	3/16"-5/16"	14	copper, galvanized pipe, mild steel. Tougher
48-39-0520	1	5/32"-3 /16"	18	steels including stainless,
48-39-0521	3	5/32"-3 /16"	18	chrome, tungsten steel
48-39-0522	100	5/32"-3 /16"	18	plus other problem material at slow speed.
48-39-0530	1	Up to 5/32"	24	material at sierr speed.
48-39-0531	3	Up to 5/32"	24	
48-39-0532	100	Up to 5/32"	24	

DIFFERENT SET ANGLES WHILE
OVERALL SET REMAINS CONSTANT

VARYING GULLET DEPTHS

MULTI-PITCH
BLADE DESIGN

PITCH VARIES BETWEEN TEETH

CATALOG NUMBER	QTY. PER PKG.	OR WALL THICKNESS	TEETH PER INCH	RECOMMENDED USE
48-39-0550	1	3/16"-1/2"	10/14	
48-39-0551	3	3/16"-1/2"	10/14	Designed for interrupted cutting applications (tubing,
48-39-0552	100	3/16"-1/2"	10/14	structurals, etc.) Also
48-39-0560	1	5/32"-5/16"	14/18	production cutting of solids in a variety of sizes
48-39-0561	3	5/32"-5/16"	14/18	or shapes
48-39-0562	100	5/32"-5/16"	14/18	



IMPACT RESISTANT CARRYING CASE

48-55-6200

For all of Milwaukee's electric band saws. Carrying case has interior compartment for blade storage.

TYPE "G" GREASE

49-08-4140 1 lb. can.

REPLACEMENT BLADE PULLEY TIRE

45-69-0020 Two tires per package.

PORTABLE BAND SAW TABLE

48-08-0260

FOR ALL MILWAUKEE BAND SAWS
Converts Milwaukee's portable band saws

to stationary units. Can be mounted on a work bench or used on the job with 3/4" diameter pipe for legs (not included). Heavyduty clamping chain and crank nut easily secures all shapes of material. Net weight 34 lbs.

