



HEAVY-DUTY SELFEED BITS & QUICK CHANGE AUGER BITS

HEAVY-DUTY ACCESSORIES

- **FAST, AGGRESSIVE YET BALANCED AND SMOOTH DRILLING.**
- **SPECIALTY STEEL ALLOY HEAT TREATED FOR MAXIMUM TOUGHNESS AND WEAR RESISTANCE. HARD AND TOUGH!**
- **RESHARPENABLE WITH A STANDARD FILE.**



SELFEED BITS

All sizes have removable and replaceable feed screws. Two feed screws furnished with each bit. Feed screw provides fast, effortless feeding even in gummy woods. Inside cutting plane shaves hole radius for clean, smooth holes without pressure.



LARGE SELFEED BITS

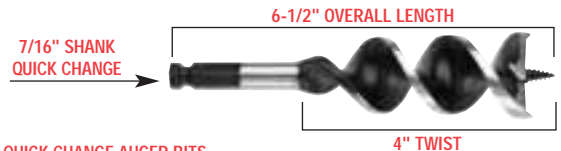
Large selffeed bits in 3", 3-5/8", 4-1/8" and 4-5/8" sizes have double inside cutter blades that shave hole radius for clean, smooth holes without pressure. Replaceable arbor.

BOX PACKAGING CATALOG NUMBER	CLAMSHELL PACKAGING CATALOG NUMBER	DESCRIPTION	SHANK TYPE	RECOMMENDED WITH DRILL MODELS	FOR STD. PIPE SIZES
48-25-1001	48-25-1002	1" diameter	7/16" Hex Quick Change Shank	For 1/2" Pistol grip and larger drills.	1/2"
48-25-1121	48-25-1122	1-1/8" diameter			3/4"
48-25-1251	48-25-1252	1-1/4" diameter			
48-25-1371	48-25-1372	1-3/8" diameter		For 1/2" D-handle drills and larger drills.	1"
48-25-1501	48-25-1502	1-1/2" diameter			1"
48-25-1751	48-25-1752	1-3/4" diameter			1-1/2"
48-25-2001	48-25-2002	2" diameter			
48-25-2121	48-25-2122	2-1/8" diameter			
48-25-2251	48-25-2252	2-1/4" diameter			
48-25-2561	48-25-2562	2-9/16" diameter		For 1/2" D-handle drills and larger drills except 1250-1	2"
CATALOG NUMBER	DESCRIPTION			For 1" to 2-9/16" Selffeed Bits	
48-25-6000	Accessory kit for selffeed bits. Includes 5 selffeed screws, 3 set screws and hex wrench				
48-28-6870	Feed screw – Coarse Thread – 1/4"				
49-96-0060	Socket wrench – 1/8"				
06-83-2625	Set screw				



CATALOG NUMBER	DESCRIPTION	RECOMMENDED WITH DRILL MODELS	FOR STD. PIPE SIZES
48-25-3001	3" diameter 3 Milled flats	1001-1, 1675-1 & larger	2-1/2"*
48-25-3621	3-5/8" diameter 3 Milled flats	1001-1, 1675-1 & larger	3"*
48-25-4125	4-1/8" diameter 3 Milled flats	1001-1, 1675-1 & larger	3"**
48-25-4621	4-5/8" diameter 3 Milled flats	1675-6, 1680-20 & 3102-1, 3107-1	4"*
48-25-7000	Accessory kit for selffeed bits. Includes 3 selffeed screws, 2 set screws and hex wrench.		
48-07-0201	Replaceable arbor	For 3" and Larger Selffeed Bits	
48-28-6880	Feed screw – Regular Thread – 3/8"		
49-96-0070	Socket wrench – 5/32"		
06-83-3150	Set screw		

*Cast iron or copper pipe size **PVC pipe w/ coupling



QUICK CHANGE AUGER BITS

All 4" twist and 6-1/2" long, 7/16" hex shanks for sure chuck grip. Feed screw pilot draws bit into wood. Sharp cutting spurs and lips can be quickly resharpened for fast, efficient production. Quick change auger bit sizes include:

SHANK	DIA.	CAT. NO. NUMBER	OVERALL LENGTH	FOR STD. PIPE SIZES
7/16"	7/8"	48-13-6552	6-1/2"	3/8"
7/16"	1-1/8"	48-13-6554	6-1/2"	1/2"
7/16"	1-1/4"	48-13-6555	6-1/2"	3/4"
7/16"	1-1/2"	48-13-6557	6-1/2"	1"

7/16" SHANK QUICK CHANGE



7/16" HEX SHANK EXTENSIONS WITH QUICK CHANGE SHANK

For selffeed bits, auger bits and hole saws (1" diameter and larger) with 7/16" hex shank.

CATALOG NUMBER	LENGTH	REPLACEMENT SET SCREW
48-28-4001	5-1/2"	06-83-2711
48-28-4006	12"	REPLACEMENT 1/8" SOCKET WRENCH 49-96-0060
48-28-4011	18"	
48-28-4016	24"	

*7/16" Hex Shanks fit 3 Jaw Chucks or 7-16" Quick Change Chucks.

7/16" QUICK CHANGE CHUCK

Used with Quick Change Shank

CAT. NO.	SHANK	APPLICATION
48-03-0006	1/2"	7/16" Quick drive shank

