




### Aero-Motive Company

**W** A Woodhead Industries, Inc. Subsidiary

### Important Safety Instructions

Please read this manual carefully and follow its instructions. Improper use or failure to follow these instructions could result in serious injury, death or property damage. Operators should be instructed in the safe and proper use and maintenance of this product. Keep this manual for future reference.

The following safety precautions call attention to potentially dangerous conditions.

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|---|--|
|  | <b>DANGER:</b> Immediate hazards which <b>WILL</b> result in severe personal injury or death.                                      |
|  | <b>WARNING:</b> Hazards or unsafe practices which <b>COULD</b> result in severe personal injury or death.                          |
|  | <b>CAUTION:</b> Hazards or unsafe practices which <b>MAY</b> result in <i>minor</i> personal injury or product or property damage. |

### CHART PER NEMA & ICEA, METHOD 1/K-1

NO. OF CONDUCTORS	BASE COLOR	TRACER COLOR
1	BLACK	---
2	WHITE	---
3	RED	---
4	GREEN	---
5	ORANGE	---
6	BLUE	---
7	WHITE	BLACK
8	RED	BLACK
9	GREEN	BLACK
10	ORANGE	BLACK
11	BLUE	BLACK
12	BLACK	WHITE
13	RED	WHITE
14	GREEN	WHITE
15	BLUE	WHITE
16	BLACK	RED
17	WHITE	RED
18	ORANGE	RED
19	BLUE	RED
20	RED	GREEN
21	ORANGE	GREEN

**NOTE:** Beyond 21 conductors, color code repeats starting at #1.

#### Aero-Motive Company

#### AKAPP Electro Industrie

#### Aero-Motive (UK) Limited

#### Woodhead Asia PTE LTD

#### Woodhead Canada LTD.

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