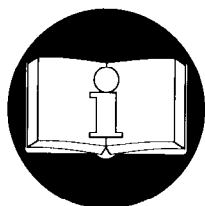
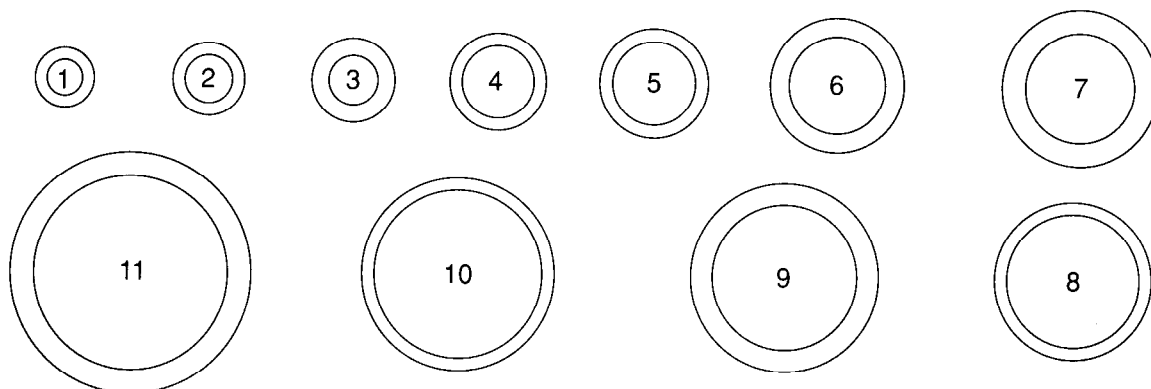


'O' RING IDENTIFICATION CHART for HLK AND MLK HOISTS



READ THIS INSTRUCTION SHEET BEFORE USING THE PRODUCT. This instruction sheet contains helpful installation information. Make this information available to all persons responsible for the maintenance of the product.



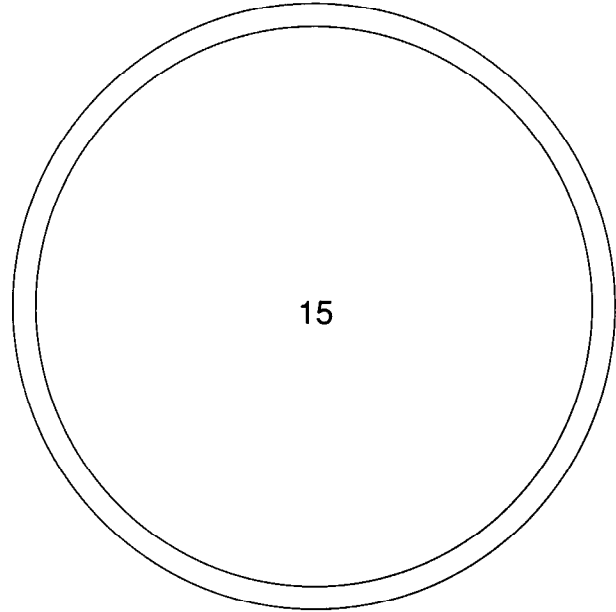
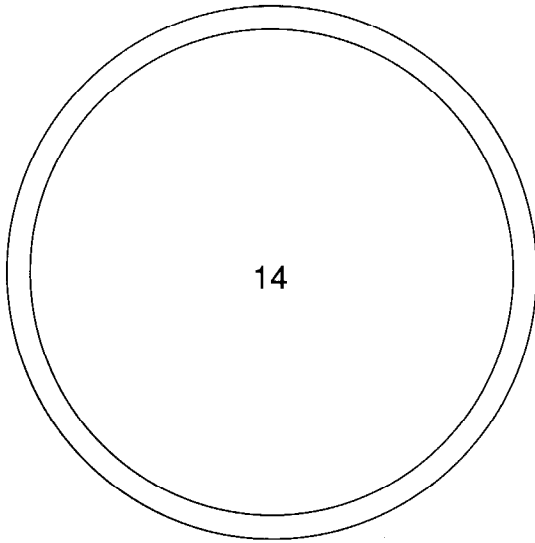
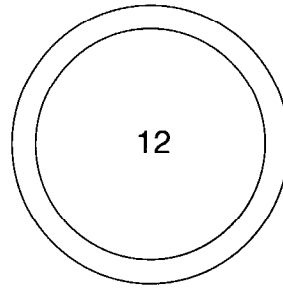
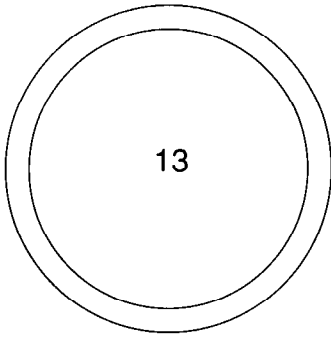
(Dwg. TPD881)

ITEM NO.	DESCRIPTION OF PART	QTY. TOTAL	PART NO.
1	Throttle Valve Face	2	R000BR1C-283
2	Piston Shaft Seal	2	ROBR1C-283
3	Valve Seal	2	MLK-211
	Brake Tube Seal	2	*MLK-211
4	Valve Seat Shaft Seal	2	R000BR-210
	Valve Chest Cover Seal	2	
5	Brake Tube Housing Seal	1	PS3-67
6	Brake Seal	1	R18L-14
7	Piston Small Seal	1	MLK-210
8	Swivel Inlet Gasket	1	R18LF-21
9	Swivel Inlet Seal	2	R4-210
10	Valve Seat Seal	12	C321-606
11	Piston Seal	2	HU-730

* Used in place of Part No. ML50K-21

Refer All Communications to the Nearest
Ingersoll-Rand Branch Office or Distributor.
© 1993 Ingersoll-Rand Company
Printed in the U.S.A.

INGERSOLL-RAND®
MATERIAL HANDLING



(Dwg. TPD882)

ITEM NO.	DESCRIPTION OF PART	QTY. TOTAL	PART NO.
12	Piston Seal	2	HLK-103
	Planet Frame Seal	1	
13	Piston Large Seal	1	R2C-103
	Planet Frame Spacer		
14	Brake Housing Bearing Seal	1	HRA20A-990
15	Housing Seal	2	HLK-21

NOTICE

The quantity of 'O' rings furnished in this package is sufficient to overhaul all models of HLK hoists and Models ML250K, ML250KR, ML500K, ML500KR and ML1000K hoists. It is not necessary to use every 'O' ring for some models. Use the Operation and Maintenance manual (Form P6587 for HLK hoists and Form P6554 for MLK hoists) to determine which 'O' rings are required and how to install them.