Form 6030 Second Edition

December, 1975

INSTRUCTIONS AND REPAIR PART LIST for

SIZES TEH25A30, TEH50A60, TEH50A95 and TEH50A130 ELECTRIC MOTOR DRIVEN TRACTOR

POWER SUPPLY

Make sure the voltage at the installation is the same as specified on the tag attached to the Tractor.

A Tractor for operation with 440 volt service must be reconnected before it can be used on 220 volts and vice versa. Both the motor and control connections must be changed. Refer to the wiring diagram on the motor nameplate when reconnecting the Motor; refer to diagram within the Brake Cover (38) when reconnecting the controls.

A Tractor connected for 220 volts is suitable for 208 volt service.

INSTALLATION

- Mount the Trolley on the track, being sure to use an equal quantity of Washers (169) and Spacers (168) on each end of the Trolley Bracket Bolts (157) so that the Suspension Bolt (160) and Traction Adjusting Bolt (170) will be centralized between the Trolley Brackets (150). Refer to Table on page 10.
- 2. Be sure to slide the Suspension Bolt Collar (161) onto the Suspension Bolt (160) before passing the end of the Bolt through the mounting hole in the Motor Bracket (2).
- 3. Pass the end of the Traction Adjusting Bolt (170) through the mounting hole in the Motor Bracket

- (2). In the following order, slide one Spring Seat (172), the Traction Adjusting Spring (171) and the other Spring Seat onto the Bolt. Retain them with Adjusting Bolt Nut (173). Apply and securely tighten the Suspension Bolt Nut (163).
- 4. Run the Adjusting Bolt Nut (173) onto the Adjusting Bolt until the Spring is compressed to approximately 6" (152 mm). Apply the Adjusting Bolt Lock Nut (174), but do not tighten until final adjustment. Note: Forcing the Drive Wheel excessively tight against the bottom of the track will decrease the life of the rubber tire and increase the loading on bearings. Compress the Spring only enough to prevent slippage of the Drive Wheel (5) on the track. Make final adjustment under actual operating conditions.
- 5. Adjust the brake only if experience proves that the factory setting is unsatisfactory. To adjust: Disconnect the power supply, remove the Brake Cover (38) and loosen each of the three Adjusting Screw Lock Nuts (32). Rotate each Brake Adjusting Screw (31) an equal amount, turning them clockwise to Increase the braking action, counterclockwise to decrease. Do not rotate the Screws more than one-half turn at a time, and not more than a total of 1½ turns in either direction from the factory setting.

HOW TO ORDER

Order all repair parts for your Ingersoll-Rand Tool by the NAME and NUMBER shown in the Repair Part List section. Never use the illustration numbers which appear in the first column. For prompt service and genuine Ingersoll-Rand parts, place orders with the nearest Ingersoll-Rand Branch Office.

Notice: The use of other than genuine Ingersoll-Rand replacement parts may result in decreased tool performance and increased maintenance, and may, at the Company's option, invalidate all warranties.



LUBRICATION

Before operation: Refer to Tag attached to Tractor. Semiannually: Remove the Oil Level Plug (9) from the side of the Gear Case (6). If the oil is below the opening, remove the Vent Cap and add Ingersoll-Rand Extra Heavy Industrial Oil No. 55, or a non-emulsifying, non-detergent, rust-inhibited oil such as Socony-Mobil DTE® Extra Heavy Turbine Oil or Humble-Esso Teresso® No. 65 Turbine Oil.

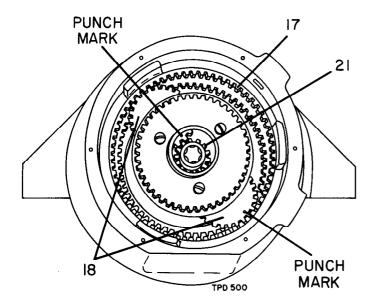
Remove each Trolley Wheel Assembly (155) from the Trolley Brackets (150). Remove the cover, snap ring and bearing from the wheel. Repack the bearing with Ingersoll-Rand Light Grease No. 28 or a good quality No. 2 cup grease.

Annually: Change the oil in the Gear Case. To drain out the old oil, disconnect the Tractor unit from its supporting Trolley Brackets (150), remove the Oil Level Plug (9), and rotate the unit until the oil level hole is at the bottom. After returning the Tractor to its normal position, remove the Vent Cap and fill the Gear Case to the level hole with Ingersoll-Rand Extra Heavy Industrial Oil No. 55 or its substitute (see preceding paragraph). Approximately 2/5 pint is required.

MAINTENANCE

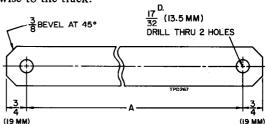
When disassembling the tractor gearing, remove the Brake Plate Key (10) from the gear case wall before attempting to withdraw the Internal Gear (17).

When installing the Gear Cage Assembly (18) in the Gear Case, note the punch marks and lines on each gear face, and position the gears as indicated in the accompanying view.



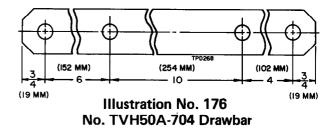
DRAWBAR

The top view in the following illustration shows how to make a suitable drawbar, while the lower view illustrates a "universal" drawbar available from Ingersoll-Rand. The latter is long enough for practically any application, and the spacing of the holes is such that it can be cut to produce one or more intermediate length drawbars. In addition, a Drawbar with holes spaced 4" (102 mm) is available. This short Drawbar is satisfactory for connecting the Tractor to an Ingersoll-Rand Low Headroom Hoist, or a Standard Headroom Hoist when the Hoist is mounted with the rope drum crosswise to the track.



Use $\frac{3}{8}$ " x $1\frac{1}{2}$ " cold rolled steel. It is unnecessary to cut the corners if the unit is used only on straight track.

Dimension "A" must at least equal the distance between the centers of the drawbar pin hole in the clevis on the Tractor and the one on the hoist when the Tractor and hoist are as close as possible to each other on the track.

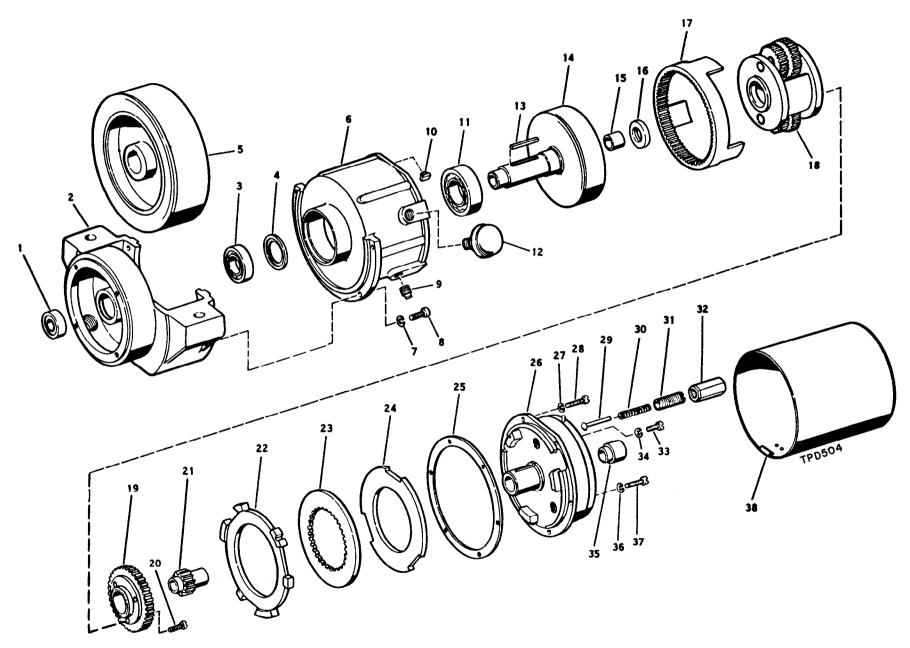


TROLLEY BRACKETS

The current Trolley Bracket incorporates a Roller Bolt on which to mount each Guide Roller. This style Bracket requires different Rollers than the Brackets on which the Rollers are stud-mounted. Except that they require different Rollers, the two style Brackets are interchangeable and can be used in combination with each other if replacement of one Bracket is necessary.

If the Guide Roller is bolt-mounted as illustrated, order Part Number TVH50A-719 for replacement. If it is studmounted, order Part Number TVH50A-719A. Illustrated Parts 152, 153 and 154 are not used with the stud-mounted style Bracket.

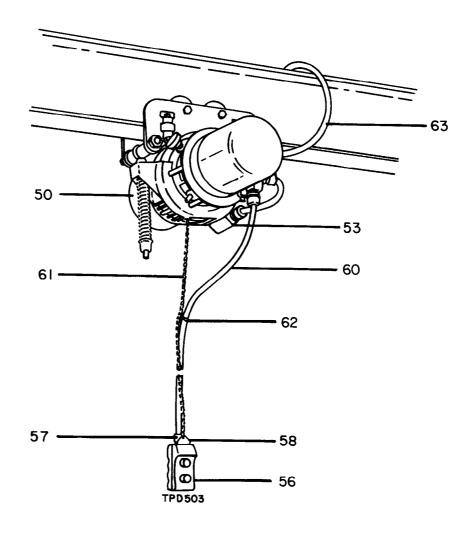




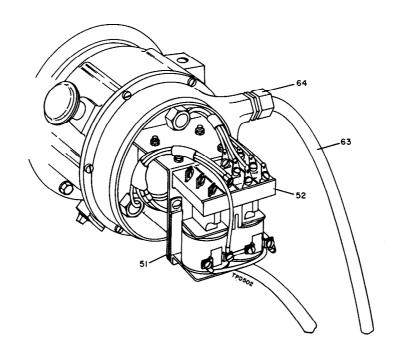
Main Tractor Parts

MAIN TRACTOR PARTS

ILLUS. NUMBER (Do not use for ordering)	PART NAME FOR ORDERING (Parts indented after an item are included with that item)	PART NUMBER FOR ORDERING	ILLUS. NUMBER (Do not use for ordering)	PART NAME FOR ORDERING (Parts indented after an item are included with that item)	PART NUMBER FOR ORDERING
1	Motor Bearing (AFBMA No. 17BC02JDD)	R380-105	19	Rotating Disc Driver	TVH50A-667
2	Motor Bracket	TVH50A-650	20	Rotating Disc Driver	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
3	Wheel Gear Small Bearing (AFBMA No.			"Nylock" type)	TVH50A-668
_	25BC02JDD)	AM-318	21	Drive Shaft Pinion	TVH50A-669
4	Wheel Bearing Spacer	TVH50A-652	22	Brake Rear Plate	TVH50A-670
5	Drive Wheel	TVH50A-653	23	Brake Rotating Disc	TVH50A-671
6	Gear Case	TVH50A-654	24	Brake Front Plate	TVH50A-672
7	Cap Screw Lock Washer (4) (1/4")	L01-67	25	Brake Bracket Gasket	TVH50A-673
8	Gear Case Cap Screw (4) (1/4"-20 thd. x 5/8")	R2N-103	26	Brake Bracket	TVH50A-682
9	Oil Level Plug (1/8" pipe plug)	P250-368	27	Bracket Screw Lock Washer (5) (No. 10)	R2-320
10	Brake Plate Key	TVH50A-658	28	Brake Bracket Short Screw (5) (No. 10-24	
11	Wheel Gear Large Bearing (New Departure No.			thd. x 13/4")	TVH50A-688
	RW507F or its equivalent)	TVH50A-659	29	Brake Plunger (3)	TVH50A-677
12	Vent Cap	TVH50A-660	30	Brake Spring (3)	TVH50A-678
13	Drive Wheel Key	TVH50A-661	31	Brake Adjusting Screw (3)	TVH50A-679
14	Drive Gear Wheel Assembly		32	Adjusting Screw Lock Nut (3)	TVH50A-680
	For TEH25A30 (30 ft./min.)	TEH25A30-A662	33	Control Mounting Screw (2) (1/4"-20 thd. x 5/8").	TVH50A-681
	For TEH50A60 (60 ft./min.)	TEH50A60-A662	34	Mounting Screw Lock Washer (2) (1/4")	L01-67
	For TEH50A95 (95 ft./min.)	TVH50A-A662	35	Bracket Cap	TVH50A-683
	For TEH50A130 (130 ft./min.)	TEH50A130-A662	36	Bracket Screw Lock Washer (5) (No. 10)	R2-320
15	Wheel Gear Bushing	TVH50A-663	37	Brake Bracket Long Screw (No. 10-24	
16	Wheel Gear Seal	TVH50A-664		thd. x 1 3/4")	TVH50A-676
17	Internal Gear	TVH50A-665	38	Control Cover	TEH50A-689
18	Gear Cage Assembly				
	For TEH25A30 (30 ft./min.)	TEH25A30-A666			
	For TEH50A60 (60 ft./min.)	TEH50A60-A666			
	For TEH50A95 (95 ft./min.)	TVH50A-A666			
	For TEH50A130 (130 ft./min.)	TEH50A130-A666			



Tractor Mounted on Track

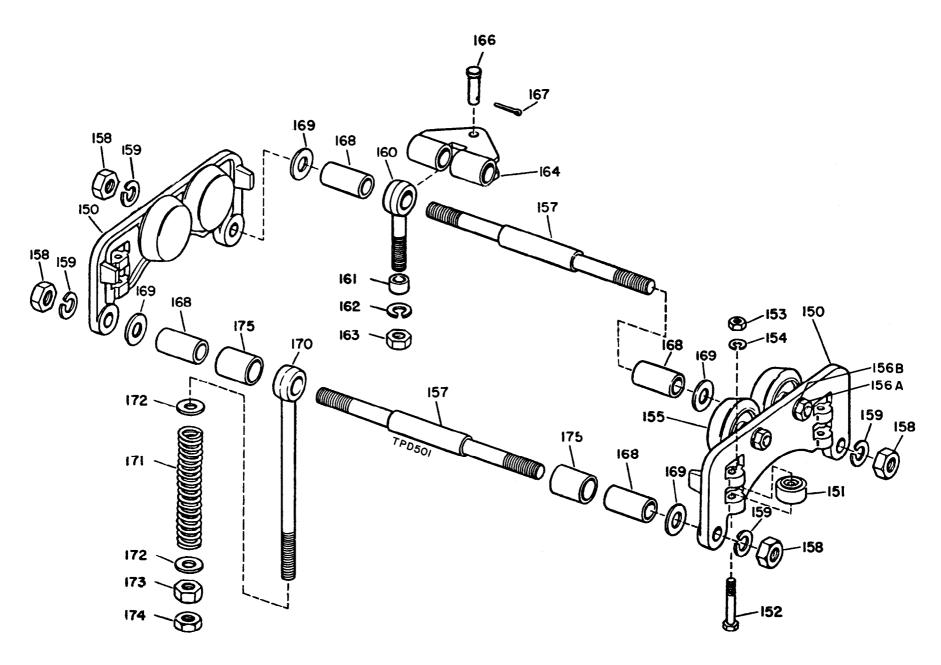


Control End of Tractor With Cover Removed

ELECTRIC MOTOR AND CONTROL PARTS

ILLUSTRATION NUMBER (Do not use for ordering)	PART NAME FOR ORDERING (Parts indented after an item are included with that item)	PART NUMBER FOR ORDERING
50	Electric Motor	
	for TEH25A30	TEH25A-275
	for TEH50A60, TEH50A95 or TEH50A130	.
51	Transformer	TEH50A-275
52	208 - 220/440 volt - 24 volt	TT1150 4 70
	208 - 220/440 volt - 110 volt	TEH50A-79
52	Reversing Contactor	TEH50A-79-1
~ 2	with 24 volt coil	TEH50A-78
	with 110 volt coil	
*	Pipe Nipple	TEH50A-78-1 AAM-286
53	Unilet.	TEH50A-284
*	Unilet Cover	TEH50A-284
*	Unilet Solid Gasket	TEH50A-286
	Pendent Station Assembly	
56	Pendent Station	TEH50A-A269
57	Pendent Control Cord Fitting (2)	TEH50A-B269
58	Pendent Station Hanger.	2EH20A-241
*	1/2" Conduit Lock Nut (2)	2EH20A-270
60	Pendent Control Cord (length as specified)	2EH20A-180
61	Pendent Control Chain (length as specified)	2EH20A-241 DU-413
62	Cord Tie Strap (4).	
63	Power Supply Cable (length as specified)	HRE20A-283 HRE20A-B756
64	Power Supply Cable (tength as specified)	
*	Koiled Kord TM (4 ft. contracted, 25 ft. extended)	HRE20A-757 2EH20A-757

^{*} Not illustrated.



Trolley Parts

TROLLEY PARTS

ILLUS. NUMBER (Do not use for ordering)	PART NAME FOR ORDERING (Parts indented after an item are included with that item)	PART NUMBER FOR ORDERING	ILLUS. NUMBER (Do not use for ordering)	PART NAME FOR ORDERING (Parts indented after an item are included with that item)	PART NUMBER FOR ORDERING
†† 150	Trolley Bracket and Guide Roller Assembly	TVH50A-690A	159	Bracket Bolt Lock Washer (4) (3/4")	DU-563
†† 151	Guide Roller		160	Suspension Bolt	TVH50A-699
	Standard (stud mounted)	TVH50A-719A	161	Suspension Bolt Collar	TVH50A-700
	Spark-Resistant (stud mounted)	TVH50A-R719A	162	Suspension Bolt Collar	A-67
*	Guide Roller Stud (for Spark-Resistant Trolleys)	TVH50A-R719B	163	Suspension Bolt Nut (5/8"-11 thd.)	HU-776
†† 151	Guide Roller (4) (2 required for use with each		164	Drawbar Clevis	110 110
	current style Bracket)	TVH50A-719		for all Flanges except 2.00", 2.66"	
†† 152	Guide Roller Bolt (4) (2 required for use with			and 3.00" Flanges	TVH50A-703
	each current style Bracket)	HU-865		for 2.00" (51 mm) Flange	TVH50A-702
†† 153	Roller Bolt Nut (4) (2 required for use with each			for 2.66" (68 mm) Flange	TVH50A-706
• •	current style Bracket)	D02-418		for 3.00" (76 mm) Flange	TVH50A-701
†† 154	Roller Bolt Lock Washer (4) (2 required for use	202 .10	166	Drawbar Pin	TVH50A-705
, ,	with each current style Bracket)	D02-321	167	Drawbar Pin Retainer (2)	402-118
155	Trolley Wheel Assembly (4)	002021	168	Bracket Spacer (see Table on page 10)	402-110
	for operation on I-Beam or Richards		100	17/32" (13 mm) long	TVH50A-747-17
	Wilcox Tru-Tred Track			1 1/16" (27 mm) long	TVH50A-747-34
	Standard	TVH50A-A691		1 19/32" (40 mm) long	TVH50A-747-51
	Spark-Resistant	TVH50A-AR691		2 ¹ / ₈ " (54 mm) long	TVH50A-747-68
	for operation on Flat-tread Monorail	1 1110 071 711(0) 1	169	Plain Washer (see Table on page 10)	21-748
	or Wide Flange Beams		170	Traction Adjusting Bolt	TVH50A-713
	Standard	TVH50A-A691T	171	Traction Adjusting Spring	TVH50A-715 TVH50A-715
	Spark-Resistant	TVH50A-AR691T	172	Spring Seat (2)	24-741
*	Wheel Spacer (12) (not used with stud mounted	1 1130/1/110011	173	Adjusting Bolt Nut (5/8"-11 thd.)	24-741 HU-776
	Guide Roller and Bracket)	23-725	174	Adjusting Bolt Lock Nut (5/8"-11 thd. Jam Nut)	G7-18
156A	Trolley Wheel Shaft Nut (1 for each Wheel)	D02-418A	175	Adjusting Bolt Lock Nut (48 -11 thd. Jahr Nut) Adjusting Bolt Spacer (2)	G/-18
156B	Trolley Wheel Lock Washer (1 for each Wheel)	D10-322	173	1 ²¹ / ₃₂ " (42 mm) long	T371160 A 711
150 <i>B</i> 157	Trolley Bracket Bolt (2) (see Table on page 10)	D10-322	Į,	1 1/32" (26 mm) long	TVH50A-711 TVH50A-711-33
137	57/8" (149 mm) long	TVH50A-746-5		17/16" (37 mm) long	
	7" (178 mm) long	TVH50A-746-7		1 17/32" (39 mm) long	TVH50A-711-46
	8" (203 mm) long	TVH50A-746-8	† 176	Drawbar	TVH50A-711-49
	10 ¹ / ₄ " (260 mm) long	TVH50A-746-8 TVH50A-746-10	1 1/6		TMIEO 4 704
	12½" (318 mm) long	TVH50A-746-10		Universal Type	TVH50A-704
158	Bracket Bolt Nut (4) (3/4"-10 thd.)	DU-562		with 4" (102 mm) hole spacing	TVH50A-704-4
150	DIACKCE DOIL NUL (4) (74 *10 thu.)	DU-302			

^{*} Not illustrated.
† Refer to DRAWBAR on page 3.
†† Refer to TROLLEY BRACKETS on page 3.

TROLLEY BRACKET BOLTS (157), BRACKET SPACERS (168) AND PLAIN WASHERS (169) REQUIRED FOR MOUNTING A TRACTOR ON VARIOUS TRACKS

FOR I-BEAMS

Trolley Bracket Bolt Flange Width Length		Spacers					
				Length		Quantity	Washers,
in.	mm	in.	mm	in.	mm		Quantity
3.33	85	8	203				
3.66	93	8	203				4
4.00	102	8	203				12
4.66	118	101/4	260	17/32	13	4	4
5.00	127	101/4	260	17/32	13	4	12
5.50	140	101/4	260	17/32	13	4	16
6.00	152	101/4	260	17/32	13	4	24
6.25	159	101/4	260	17/32	13	4	36
7.00	178	121/2	318	119/32	40	4	8

FOR FLAT-TREAD MONORAILS

		Trolley Bracket		Spacers			Washers, Quantity
Flange Width of Monorail		Bolt Length		Length		Quantity	
in.	mm	in.	mm	in.	mm		Quantity
3.25 to 3.33	82 to 85	8	203				
4.00 to 4.06	102 to 103	8	203				12
4.50	114	8	203	17/32	13	4	

FOR WIDE FLANGE BEAMS

Washers, Quantity	Spacers			Trolley Bracket			
	Quantity	Length		Bolt Length		Flange Width	
		mm	in.	mm	in.	mm	in.
16	4	13	17/32	260	101/4	133	5.25
4	4	27	11/16	260	101/4	146	5.75
	4	40	119/32	318	121/2	165	6.50
4	4	40	119/32	318	121/2	171	6.75
18	4	40	119/32	318	121/2	178	7.00
16	4	40	1 19/32	318	121/2	191	7.50
12	4	54	21/8	318	121/2	210	8.25
24	4	54	21/8	318	121/2	229	9.00

	•			
1				

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