

**Genuine**

# INGERSOLL-RAND REPLACEMENT PARTS

## MHLK-HSK Hoist Service Kit

Form MHD56197

Edition 1

April 1999

71354963

This *GENUINE* Ingersoll-Rand Repair Kit contains the following parts:

**Item No. in O & M Manual**

MLK	HLK	Part No.	Description	Qty	Used On
2, 47	29	R38M-603	Throttle Bearing	4	MLK / HLK
9	3	ML50K-445	Housing Gasket	1	MLK / HLK
16, 18	7A, 8A	MLK-211	Up / Down Valve 'O' Ring	2	MLK / HLK
19	9	MLK-942A	Valve Spring	2	MLK / HLK
21	10A	C321-606	Valve Seat 'O' Ring	4	MLK / HLK
22, 34	10B, 18A	R000BR-210	Valve Seat/ Valve Chest Cover 'O' Ring	4	MLK / HLK
24	12	MLK-218	Valve Seat Retainer	2	MLK / HLK
25	13	MLK-250A	Piston Spring	2	MLK / HLK
27	14A	HLK-103	Piston 'O' Ring	2	MLK / HLK
29	15A	R0BR1C-283	Piston Shaft Seal	2	MLK / HLK
30	15B	510-669A	Piston Retaining Pin	2	MLK / HLK
31	16	MLK-117A	Valve Chest Cover Gasket	1	MLK / HLK
32	17	MLK-241	Valve Chest Cover Pin	2	MLK / HLK
35A	20	MLK-236	Muffler	2	MLK / HLK
40	24A	R4-210	Swivel Inlet Seal	2	MLK / HLK
41	24B	R18LF-21	Swivel Inlet Seal	1	MLK / HLK
42	24C	MLK-82	Inlet Strainer	1	MLK / HLK
43	25	MLK-928-80	Valve Chest Gasket	1	MLK / HLK
52, 54	34, 36	WF171-15	Limit Actuator Retainer Pin	2	MLK / HLK
56	---	MR-412	Throttle Shaft Spring	1	MLK
59	77	PS3-67	Brake Tube Housing Seal	1	MLK / HLK
65	39	MLK-120	Motor Shaft Rear Retainer Ring	1	MLK / HLK
66	40	R2-24	Rear End Plate Bearing	1	MLK / HLK
69	43	MLK-K4243-7	Vane Packet w/ Springs	1	MLK / HLK
73	47	TB-394	Front End Plate Bearing	1	MLK / HLK
75	---	MLK-119	Motor Shaft Front Retainer Ring	1	MLK
---	51	HLK-21	Housing Seal	2	HLK
89	---	ML50K-31	Ring Gear Gasket	1	MLK
---	53	HLK-457	Shaft Seal	1	HLK
90A	---	ML50K-271	Brake Housing Bolt Seal	4	MLK
---	66	HLK-31	Gear Case Gasket	1	HLK
91	---	HRA20A-990	Brake Housing Bearing 'O' Ring	1	MLK
---	74	HLK-639	Brake Seal Retainer	1	HLK
93	---	ML50K-729	Brake Driver Retainer	1	MLK
---	75	R18L-14	Brake Seal	1	HLK
---	76	HLK-640	Retainer Screw	1	HLK
95	79	ML50K-855A	Brake Disc	2	MLK / HLK
97	81	MLK-832	Spring	3	MLK / HLK
100	84	R2C-103	Large Piston Seal	1	MLK / HLK
101	85	MLK-210	Small Piston Seal	1	MLK / HLK
135	---	D02-524	Cotter Pin	2	MLK
---	114	D02-330	Cotter Pin	2	HLK
202	---	R000BR1C-283	Throttle Valve Seal	2	MLK
223	183	MLK-224	Pendant Link	2	MLK / HLK

For additional information refer to the following Forms:

'O' Ring Identification Sheet

HLK Parts, Operation and Maintenance Manual

MLK Parts, Operation and Maintenance Manual

Form P6666

Form P6587

Form P6554

**Refer All Communications to the Nearest  
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**INGERSOLL-RAND**  
**MATERIAL HANDLING**