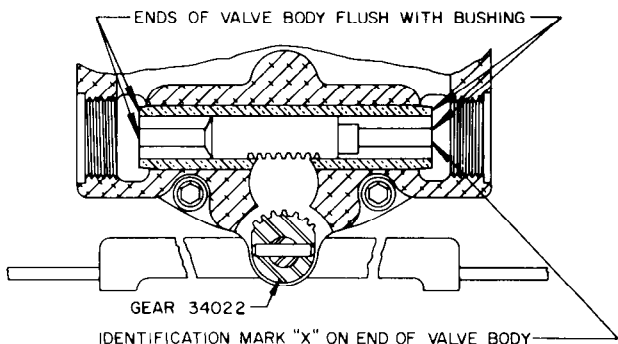


# "TIMING OF HEAD"

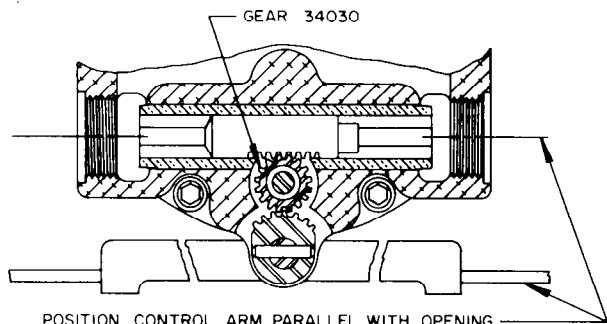
## STEP 1



ASSEMBLE HEAD TO HOUSING AND ASSEMBLE GEAR 34022 TO CONTROL ROD AND SECURE WITH ROLL PIN Y178-56.

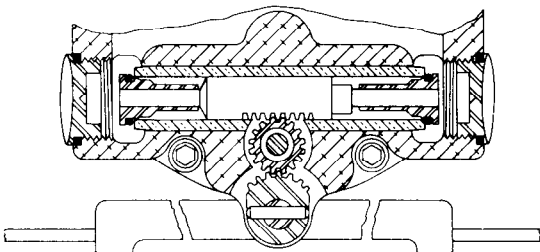
POSITION HOIST SO YOU ARE FACING END WITH AIR INLET.  
WITH VALVE PARTS AND GEAR 34030 REMOVED, PLACE VALVE BODY IN VALVE OPENING. INSERT FINGER IN EACH END OF VALVE OPENING AND ALIGN ENDS OF VALVE BODY WITH ENDS OF BUSHING.  
NOTE: VALVE BODY MUST BE INSTALLED WITH IDENTIFICATION MARK AS SHOWN.

## STEP 2



DROP GEAR 34030 INTO PLACE AND SECURE WITH SHAFT 34025 AND LOCK SCREW (41586 - "D" MODELS), (34024 - "E" MODELS).

## STEP 3



ASSEMBLE BALANCE OF VALVE PARTS.

Form 4849  
REV. 2/82