

## DAA40–A581 AND DAAT40–A581 SHUTOFF CLUTCH ASSEMBLY REPLACEMENT INFORMATION

(use this form in conjunction with Form P7233, P7234, P7235 or P7236)

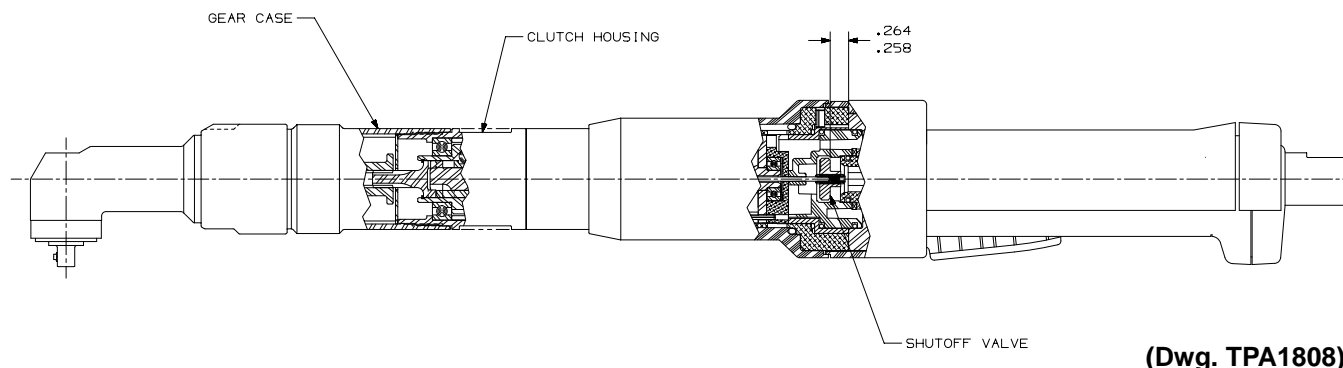
DAA40–A581 and DAAT40–A581 Shutoff Clutch Assemblies are used in a variety of pneumatic hand–held and mounted fastening tools. The satisfactory performance of these Clutch Assemblies is dependent upon the proper functioning of the Shutoff Valve Assembly. Installing this new Clutch Assembly may have a significant impact on the spacing of the Shutoff Valve Assembly causing the Clutch to malfunction. It is imperative that the correct “gap” of the Shutoff Valve Assembly be maintained when this new Clutch Assembly is installed or whenever any clutch parts are replaced.

To check the “gap” and adjust it, refer to the following Forms.

Form P7233	For Series DAA40 Hand–Held tools
Form P7234	For Series DAL40 Shortened Hand–Held tools
Form P7235	For Series DAF40 Flange–Fixtured tools
Form P7235	For Series DAM40 Mounted tools
Form P7236	For Series DAT40 Tube Nut Hand–Held tools

### CAUTION

When assembling the Gear Case with the Clutch Housing, make certain the spline of the Clutch Spindle properly engages the Drive Coupling, Rotor Pinion or Planet Gears. Improper engagement will damage the splines and may force the Clutch rearward causing the Shutoff Valve Assembly to move out of correct adjustment.



### NOTICE

The use of other than genuine Ingersoll–Rand replacement parts may result in safety hazards, decreased tool performance, and increased maintenance, and may invalidate all warranties.

Repairs should be made only by authorized trained personnel. Consult your nearest Ingersoll–Rand Authorized Service center.

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