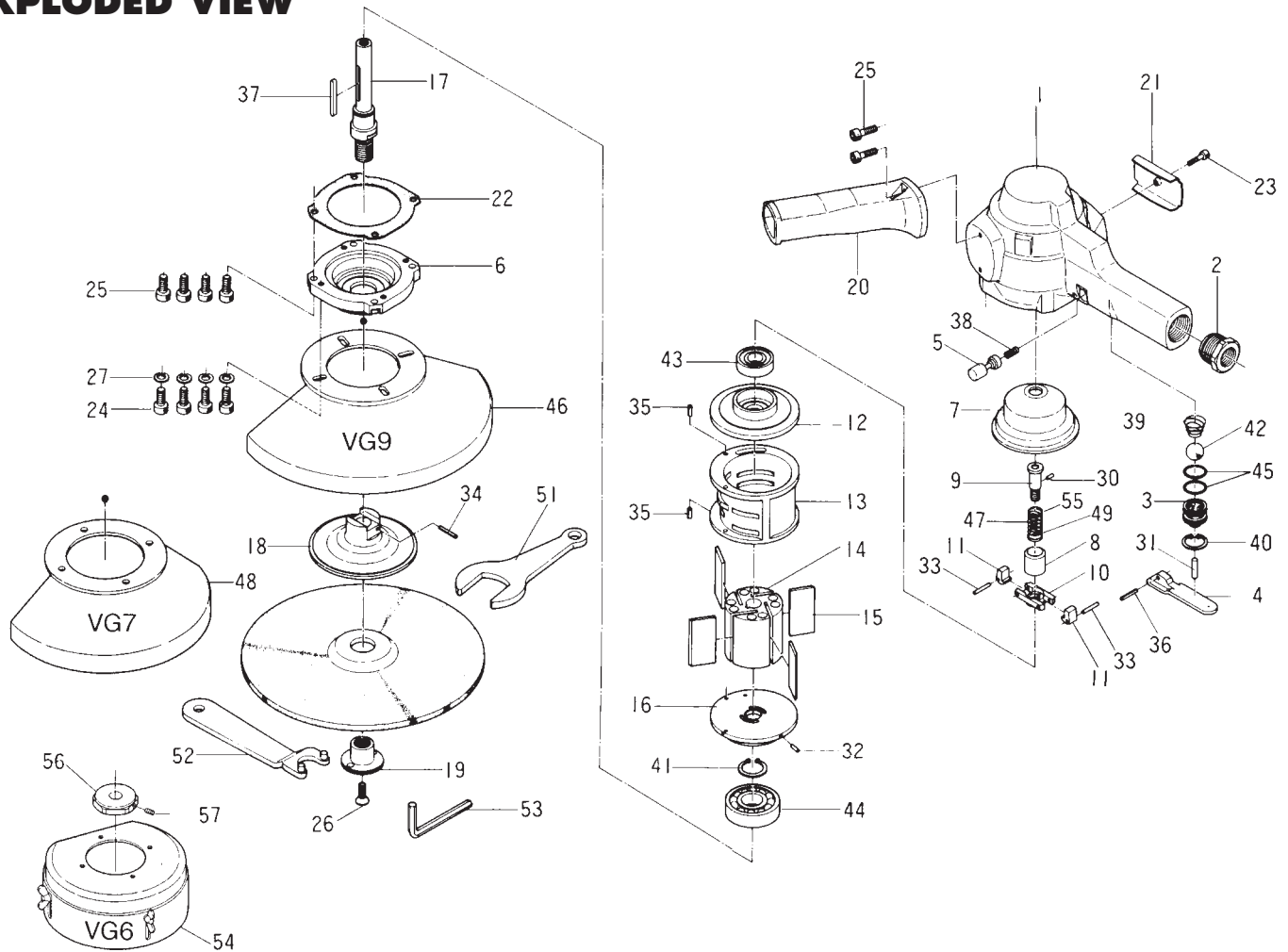


VG6-45, VG7-76, VG9-59 VERTICAL GRINDERS

EXPLODED VIEW



PARTS LIST — FOR REFERENCE ONLY

Index Number	Part Number	Description	Qty.
1	523-025-1	Casing	1
2	523-091-0	Air Inlet Bushing	1
3	523-101-0	Valve Bushing	1
4	566-107-5	Valve Lever	1
5	585-765-1	Safety Pin	1
6	523-012-1	Head Cover	1
7	523-013-0	Inner Cover	1
8	593-170-3	Governor Valve	1
9	593-176-3	Governor Spindle	1
10	591-181-6	Governor Cage	1
11	593-183-3	Governor Weight	2
12	523-285-0	Rear Plate	1
13	523-286-0	Cylinder	1
14	518-287-6	Rotor	1
15	518-288-6	Blade	4
16	523-289-0	Front Plate	1
17	523-390-0	Wheel Spindle (Out)	1
18	592-393-4	Wheel Holder Flange (B/F)	1
19	518-394-7	Wheel Nut Flange	1
20	523-720-0	Dead Handle	1

Index Number	Part Number	Description	Qty.
21	523-021-0	Exhaust Deflector	1
22	523-853-1	Head Cover Packing	1
23	945-018-0	Allen Head Bolt (M4 x 18)	1
24	945-214-0	Allen Head Bolt (M6 x 14)	4
25	945-218-0	Allen Head Bolt (M6 x 18)	6
26	948-453-0	Allen Head Screw (M6 x 18)	1
27	962-009-0	Spring Washer (2-65)	4
28	965-021-0	Heli-Sert (M6 x 1.5D)	6
29	965-022-0	Heli-Sert (M6 x 2D)	4
30	970-205-0	Pin (H) (3 x 7)	1
31	970-324-0	Pin (H) (4 x 24)	1
32	973-070-0	Roll Pin (2.5 x 10)	1
33	973-120-0	Roll Pin (3 x 20)	2
34	973-122-0	Roll Pin (3 x 22)	1
35	973-160-0	Roll Pin (3.5 x 10)	2
36	973-170-0	Roll Pin (3.5 x 20)	1
37	974-140-0	Key (4 x 40)	1
38	976-114-0	Spring (6 x 18 x 0.55)	1
39	977-281-0	Cone Spring (12 x 19.5 x 19)	1
40	979-015-0	Inner Snap Ring (22)	1

Index Number	Part Number	Description	Qty.
41	979-117-0	Outer Snap Ring (20)	1
42	981-216-0	Ball (Black-5/8)	1
43	982-242-0	Ball Bearing (6202Z)	1
44	982-344-0	Ball Bearing (6304Z)	1
45	990-916-0	O-Ring (SNS-18)	2
46	523-770-0	Wheel Guard	1 ■
47	976-342-0	Spring (13.6 x 17.5 x 1.4)	1 ■
48	523-770-3	Wheel Guard	1 ○
49	976-339-0	Spring (13.5 x 19 x 1.6)	1 ○
54	523-895-6	Cap Wheel Guard Assembly	1 ▼
55	976-338-0	Spring (13.3 x 30 x 1.0)	1 ▼
56	892-035-1	Spacer (Cup Wheel)	1 ▼
57	953-114-0	Allen Head Flat Point Screw (M4 x 14)	1 ▼
ACCESSORIES			
51	936-524-0	Spanner (24)	1
52	938-057-0	Spanner (6 x 30 x 170)	1
53	939-105-0	Allen Wrench (4mm)	1
58	936-077-0	Spanner (50 x 6 x 120)	1 ▼

FOOTNOTES

- = Parts for VG9-59
- = Parts for VG7-76
- ▼ = Parts for VG6-45



AIMCO

When ordering spare parts, please specify tool type, part number and description.

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